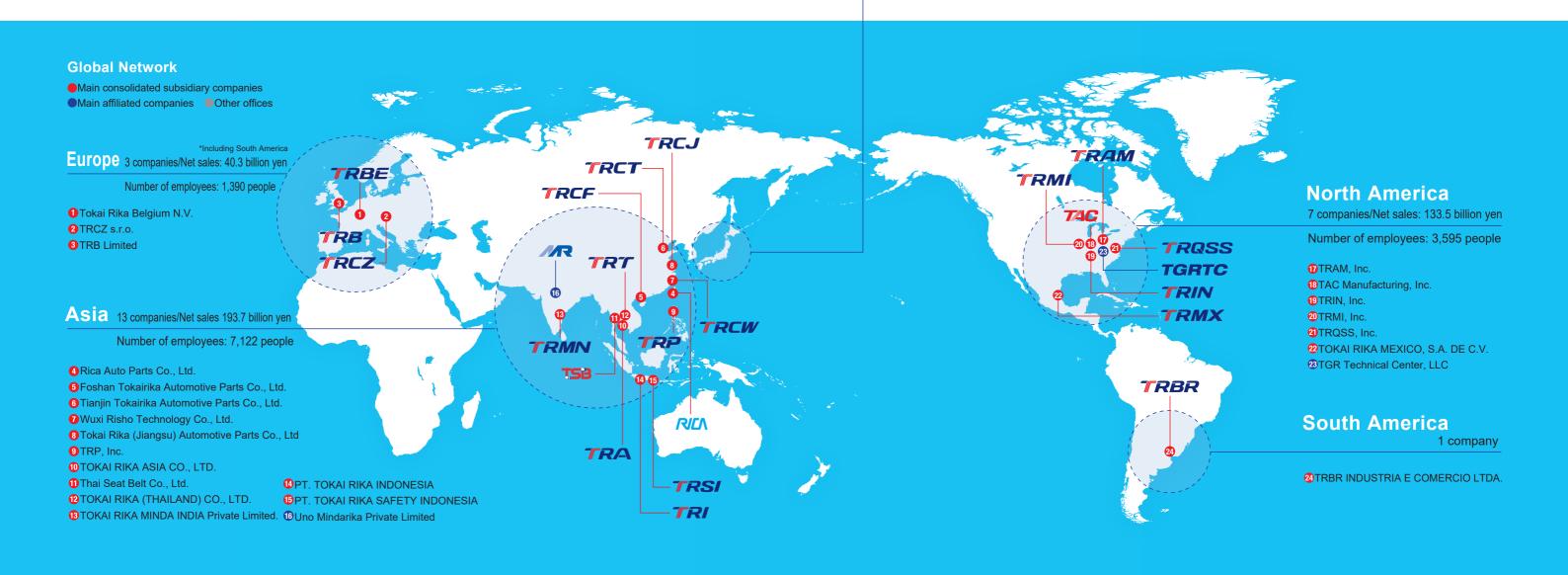
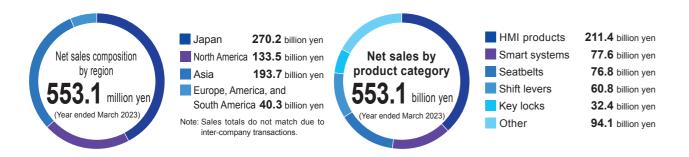
Tokai Rika Group's Business

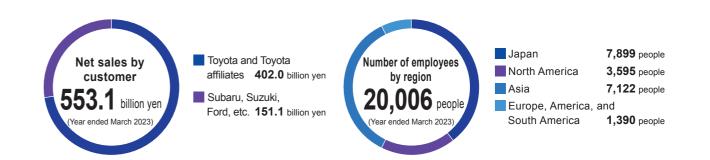
The Tokai Rika Group has expanded its bases around the world to meet global market needs. We have also worked to establish global standard business processes and built an integrated manufacturing system from development to production and quality assurance.

Japan 10 companies/Net sales: 270.2 billion yen









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